Sumitomo Fiber Specification

SE-8**

PureAccess® Single-Mode Fiber

Zero Waterpeak (ZWP), Reduced Bend Radius, SM Optical Fiber, TIA Type IVa

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1. General

This specification covers the design requirements and performance standards for the optical fiber described below. This fiber is used in Sumitomo's optical cables. The features described in this document are intended to provide information on the performance of Sumitomo Electric's optical fiber and aid in handling and use. Refer to the appropriate *cable* specification for details regarding the finished cable's performance.

1.1 Fiber Description

Sumitomo's PureAccessTM single-mode optical fiber is a zero water-peak, step index dispersion-unshifted fiber with a glass core, glass cladding and dual acrylate protective coatings that complies with both G.652.D and G.657.A specifications. This fiber offers improved bending performance, which provides customers with relief from the 15mm minimum bend radius restrictions of conventional SMF. This fiber offers improved bending performance through a germanium doped silica core and a silica cladding. This Type IVa TIA specified fiber is optimized for operation in 5 operating windows between 1285 to 1650. It is fully compatible with commercially available splicing and connector products and can be spliced to other commercially available single-mode fibers.

PureAcess zero water-peak single-mode fiber is ideal for Access Networks including FTTP, and fiber to the desk due to its excellent bending performance while maintaining compatibility with conventional SMF.

1.2 Quality

Sumitomo ensures a high level of quality through ISO / TL 9000 registered Quality Management Systems and our commitment to continuous improvement. Guaranteed, high quality products have been manufactured at Sumitomo's facility in Research Triangle Park, North Carolina since 1984.

1.3 Reliability

Sumitomo ensures product reliability through rigorous qualification testing of each product family to meet or exceed industry standards. Both initial and periodic qualification testing are performed to assure the fiber's performance and durability in the field environment.

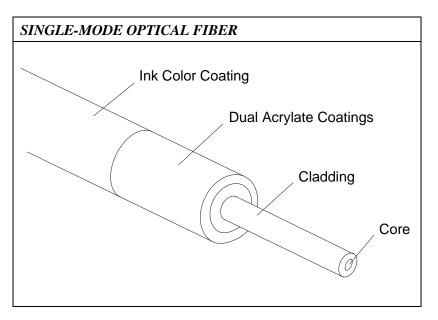
Sumitomo supports industry standards organizations such as Bell Communications Research (Telcordia), Telecommunications Industry Association (TIA), International Telecommunications Union (ITU), International Electrotechnical Commission (IEC), American Society for Testing and Materials (ASTM), Rural Utilities Service (RUS), The Institute of Electrical and Electronics Engineers (IEEE), and Insulated Cable Engineers Association (ICEA).



2. Fiber Design

2.1 General

Sumitomo employs only the highest quality, zero water-peak, single-mode fibers in their cables. The step index glass fibers are coated with dual acrylate protective coatings to provide the necessary bending and tensile strength required for handling in the field and to ensure maximum fiber lifetime through increased reliability. Colored ink coatings are applied per the detailed cable specification.



2.2 Construction

| SINGLE-MODE OF | SINGLE-MODE OPTICAL FIBER | | | | | | |
|------------------|-----------------------------|------------------------------------|---|--|--|--|--|
| FIBER REGION | PROPERTY | TEST PROCEDURE | SPECIFICATION | | | | |
| Core (Glass) | Core/Cladding Offset | EIA/TIA-455-176 | $\leq 0.4 \ \mu m$ | | | | |
| Cladding (Glass) | Diameter Non-Circularity | EIA/TIA-455-176 EIA/TIA-455-176 | $\begin{array}{l} 125 \pm 0.5 \ \mu m \\ \leq 0.5 \ \% \end{array}$ | | | | |
| Coating | Material Inked Diameter | EIA/TIA-455-173 | UV-Acrylate 250 ± 15 μm | | | | |



3. Fiber Characteristics

3.1 **Optical Characteristics**

| SINGLE- MODE OPTICAL FIBER | | | | | |
|---|---|----------------------------------|--|--|--|
| PROPERTY | | TEST PROCEDURE | SPECIFICATION | | |
| Maximum Individual Fiber Attenuation (Uncabled) | At 1310 nm At 1383nm At 1550 nm | EIA/TIA-455-61 | ≤0.35 dB/km ≤0.33 dB/km ≤0.21 dB/km | | |
| Point Discontinuities a | t 1310 / 1550 nm | EIA/TIA-455-59 | $\leq 0.1 \text{ dB}$ | | |
| Water Peak Stability at | t 1383 nm | EIA/TIA-455-78 IEC 60793-2-50 | $\leq 0.34 \text{ dB/km}$ | | |
| Attenuation Change vs. Bending | 100 wraps / 60 mm dia. 10 wraps / 30mm dia. 1 wrap / 32 mm dia. | EIA/TIA-455-62 | $\leq 0.03 \text{ dB}$ $\leq 0.25 \text{ dB}$ $\leq 0.03 \text{ dB}$ | | |
| Chromatic Dispersion at 1550 nm | | EIA/TIA-455-168 | \leq 18.0 ps/nm·km | | |
| Zero Dispersion Wave | length | EIA/TIA-455-168 | 1302 - 1322 nm | | |
| Zero Dispersion Slope | | EIA/TIA-455-168 | $\leq 0.092 \text{ ps/nm}^2 \cdot \text{km}$ | | |
| Nominal Mode Field Diameter | 1310 nm | EIA/TIA-455-167 | 8.6 µm | | |
| Mode Field Diameter | Folerance | EIA/TIA-455-167 | $\pm 0.40 \ \mu m$ | | |
| Cabled Fiber Cutoff Wavelength (λ_{cc}) | | EIA/TIA-455-170 | $\leq 1260 \text{ nm}$ | | |
| Group Index of Refraction | 1310 nm 1550 nm | EIA/TIA-455-44 | 1.466 1.467 | | |
| Polarization Mode Dis | persion | | $< 0.20 \text{ ps/}\sqrt{\text{km}}$ | | |

3.2 Mechanical Characteristics

| SINGLE-MODE OPTICAL FIBER | | |
|---------------------------|----------------|-----------------------------|
| PROPERTY | TEST PROCEDURE | SPECIFICATION |
| Proof Test Stress | EIA/TIA-455-31 | 156 kpsi (1.07 GPa) 1.5% |
| Fiber Curl Radius | Internal | \geq 4 meters |



4. Testing and Inspection

The optical properties of all fibers are measured prior to cable manufacturing and remain traceable throughout the manufacturing process and the lifetime of the cable.

After cabling, we use statistical process control techniques along with periodic verification to insure 100% compliance to attenuation requirements in each length of cable with bi-directional OTDR at the operating wavelengths. Cable dimensional measurements are also made at final inspection and recorded.

5. Installation / Handling Practices

Sumitomo has incorporated a wide range of technical support and training services for our fiber optic cable products into our Technical Support Services (TSS) program. TSS offers training in the areas of cable installation sheath entry, splicing, testing, and system troubleshooting. The services are available in a variety of media formats and can be customized to better accommodate individual training needs. The TSS program consists of an extensive series of recommended procedure documents, training courses with classroom and hands-on instruction, as well as demonstration video tapes. Please contact Sumitomo's Customer Service department for more information.

6. Ordering Information

To learn more about Sumitomo's cables or to place an order, call, fax, e-mail, or write us at:

| Sumitomo Electric Lightwave Corp. | Phone: | 800-358-7378 |
|-----------------------------------|---------|---------------------------|
| 78 Alexander Drive | | 919-541-8100 |
| Research Triangle Park, NC 27709 | Fax: | 919-541-8265 |
| Attn: Customer Service Department | E-mail: | info@sumitomoelectric.com |

Sumitomo Electric Lightwave Corp. reserves the right to improve, enhance, or modify the cable's features and specifications. For special requirements different than those shown above, please contact our Inside Sales Department. Each Sumitomo Electric Lightwave Corp. optic cable and/or its manufacture may be covered by one or more of the following US Patents: 4,715,677 4,729,629 4,763,983 4,770,489 4,828,349 4,953,945 5,043,037 5,082,347 5,165,003 D331,567 5,247,599 5,410,901 5,471,555 5,642,452.

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